

SMALL FAB

5058



Dart Aerospace Ltd.
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Canada

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RBE350A93-3312-03**Job Sheet 180031**

004599

Part No: RBE350A93-3312-03**Job Qty:** 1 ea**Part Name:** Tail Rotor Hub Bushing Replacement Tool**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 6/27/18**Job Tracking No:****Due Date:** 7/20/18**Created By:** Logan David**Type:** SOLD**Description:**

Note: DWG RBE350A93-3312-03 Rev G IPP Rev A 18.01.23 New issue DP Verify DD/IPP Rev B 18.03.08 DWG
update Rev. G DP Verify DD

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/20/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs		7/20/18	0.00	0.10	Small Fab-9		MLL DAS
110	QC	1 pcs		7/20/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		7/20/18	0.00	0.00	Packaging3-2		MLL 9-89
140	QC21-FG	1 Ea		7/20/18	0.00	0.00	QC21		DAS 21 JUL 25 2018 9-89

Part Op 100 - Assemble as per DWG sheet 1.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90685A110	Hex Nut M12 X 1.75mm	1 Ea (1 ea)	90-Start up Operation	5089114
95327A708	Hex Head Screw M12 X 1.75mm x 100mm LG. (Mcmaster)	1 Ea (1 ea)	90-Start up Operation	5036846
RBE350A93-3312-03-1 Receiver		1 Ea (1 ea)	90-Start up Operation	5082114
RBE350A93-3312-03-3 Remover / Installer		1 Ea (1 ea)	90-Start up Operation	5094930
RBE350A93-3312-03-5 Seat		1 Ea (1 ea)	90-Start up Operation	5092737
RBE350A93-3312-03-7 Washer		1 Ea (1 ea)	90-Start up Operation	5092754

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90685A110	1	42	0
	95327A708	1	42	0
	RBE350A93-3312-03-1	1	11	0
	RBE350A93-3312-03-3	1	0	0
	RBE350A93-3312-03-5	1	48	0
	RBE350A93-3312-03-7	1	48	0

Part Specifications

Specifications could not be found.

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Container No: S095071



Part: RBE350A93-3312-03

Job No: 180031

Serial No/Batch: S095071

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 07/23/18

2761
86
23-6